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1967Rate retention and 25 percent shift premium

1971 Non-contributory pensions and extra paid holiday

1973First health and safety clauses

1975Additional paid holiday

1977125 percent shift premium

197930 years = 6 weeks of vacation

1982

Life insurance improvements

1990

\$250,000 death benefit for workplace deaths

1993

Company-paid health and safety training

1997

Successorship language

2002

50 percent shift premium, job security provisions, increased death benefit to \$500,000

2009

Preserved NOBP pattern and wage increases in face of major global recession

2012

Process safety improvements and implementation of fatigue management

2015

Fought back against industryproposed concessions with the first major strike in 30 years

2019

Process safety representatives at smaller facilities, progress made on bringing routine maintenance work back in-house



MIKE SMITH

USW Oil Bargaining Chair 60 Boulevard of the Allies Pittsburgh, PA 15222 mismith@usw.org





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